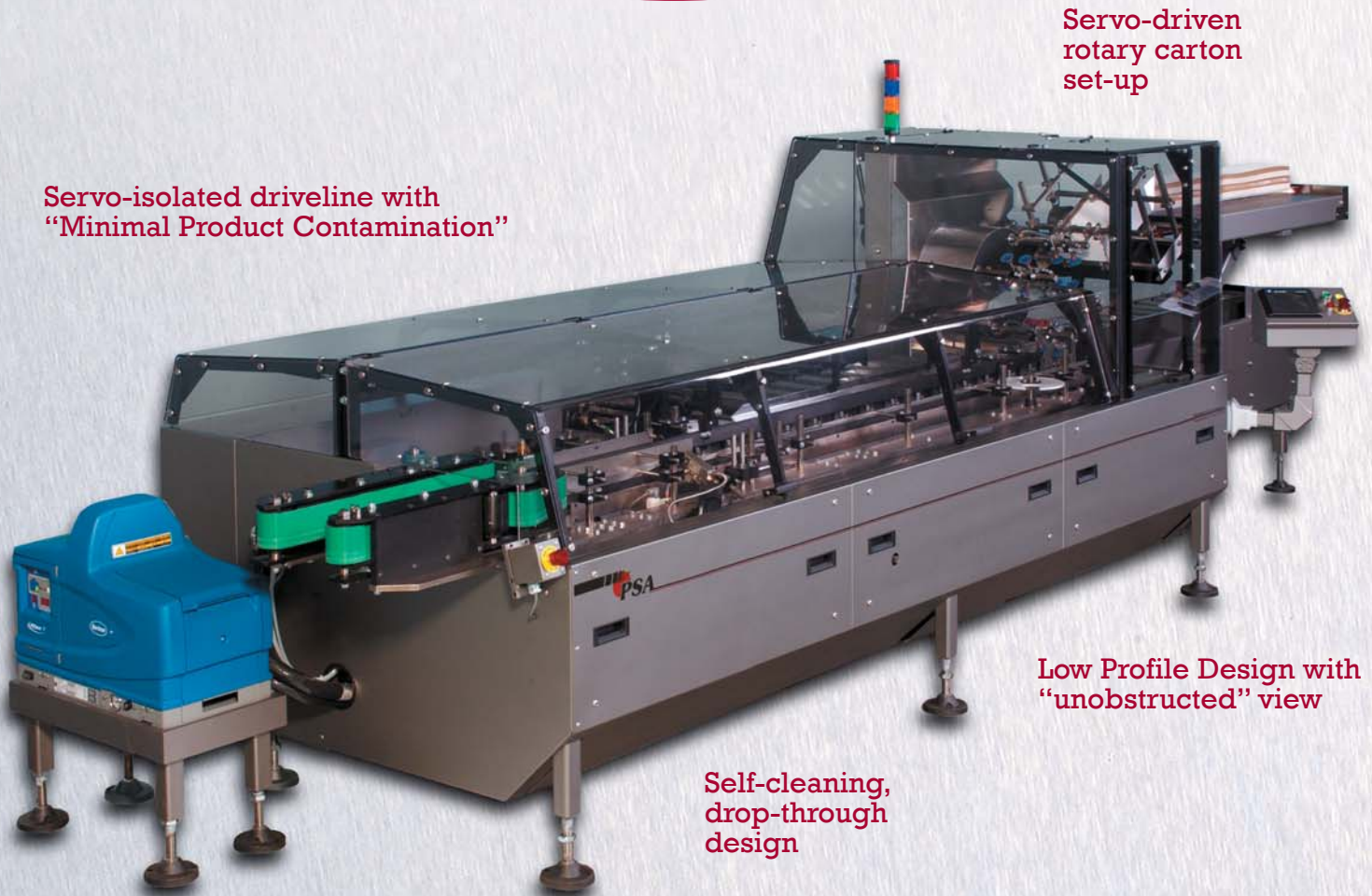


CM500 Continuous Motion Cartoner



Servo-isolated driveline with
“Minimal Product Contamination”

Servo-driven
rotary carton
set-up

Low Profile Design with
“unobstructed” view

Self-cleaning,
drop-through
design

Standard Features

- Speeds to 400 ppm
- Clean, drop-through design
- Servo-driven flight system
- Vibration free steel base frame
- Quick changeover
- 4-foot powered carton magazine

- Servo rotary carton set-up
- Point of use overload protection
- Fully captured main flight chain (top & bottom)

Optional Features

- Tuck or glue carton closure
- Stainless steel construction
- Open flap detect and reject

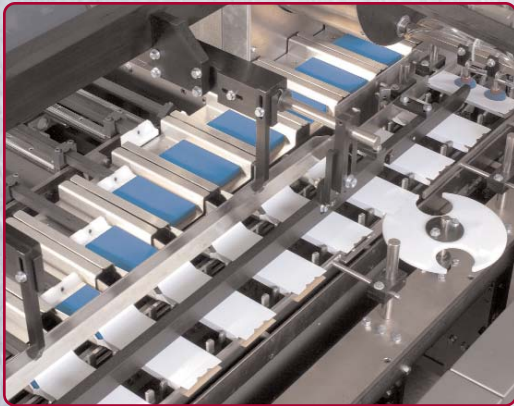
- Coder options
- Bar code scanning
- Literature placing
- Custom automated infeeds
- Intermittent motion/continuous motion
- Extended infeeds & magazines



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PACKAGING SYSTEMS AUTOMATION, INC.
Packaging Equipment and System Specialists

CM500 Continuous Motion Cartoner



Main Drive

- Heavy-duty servo drive system
- Clean “drop-through” design for a self-cleaning machine
- Point of use overload protection
- Oversized components for long, worry-free operations

Features

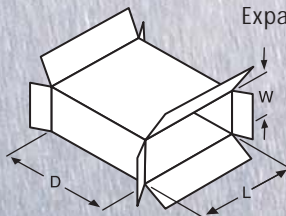
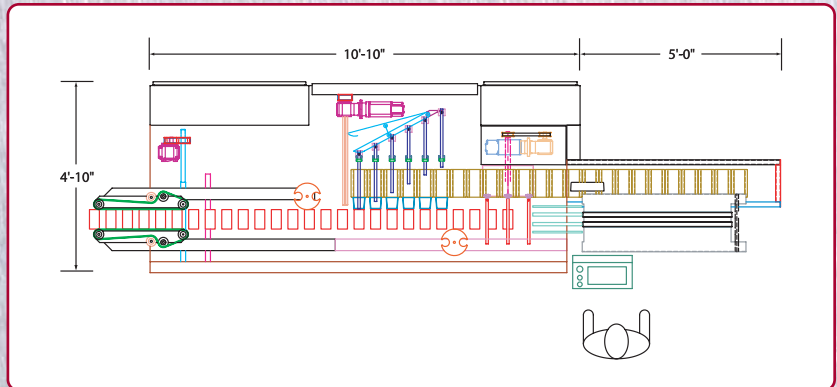
- Heavy-duty frame gives the cartoner vibration-free operation
- Quick and easy changeover with lead screw cranks
- Main control is an operator-friendly, color, touch-screen interface
- Interlocked access doors for easy access into the machine

Product Infeed

- Turnkey systems integration
- Article buckets designed around your product and sizes
- No cartons – no load, self clearing cartoner
- Soft load product pushers
- Custom collating and bucket loading

Carton Set-up

- Standard 4-foot powered carton magazine
- Positive carton pick and set-up using our proven servo rotary placer
- Four chains and four lugs for adjustable carton flights
- “No-tool” changeover available



Expanded size ranges available to meet your requirements

Machine Range	Min-Max	Length	Width	Depth
5" Pitch	MIN	1"	,625"	2.5"
	MAX	3.5"	3"	8"



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PACKAGING SYSTEMS AUTOMATION, INC.

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2200 Niagara Lane, Plymouth, MN 55447

PHONE: 763-473-1032 FAX: 763-473-1204

www.psautomation.com EMAIL: sales@psautomation.com